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ANITOXIDANT AND ANTIACTINIC TEA PLANT PRODUCTS

STATEMENT REGARDING FEDERALLY SPONSORED RESEARCH OR DEVELOPMENT
(Not applicable.)

BACKGROUND OF THE INVENTION

1 The present invention relates to novel tea plant products having antioxidant and
2 antiactinic activities. More particularly, the invention relates to novel tea extracts
3 and dry tea blends and to beverages, foodstuffs and topical cosmetic and
4 dermatological compositions containing or prepared from the inventive tea extracts
5 and dry tea blends.

6
7 Tea products have long been considered beneficial to human health and well-being.
8 An extensive international industry flourishes on products derived from the tea
9 plant, *Camellia sinensis*, which provides the hot and cold beverages that are a daily
10 staple for hundreds of millions of people around the world. Tea is widely enjoyed
11 considered relaxing, and is often the focus of pleasant social rituals and is
12 scientifically known to have antioxidant and stimulant properties.

13
14 Herbal teas have for centuries been made from many plants other than *Camellia*
15 *sinensis*, chamomile and peppermint being just two examples. To avoid confusion
16 with teas from the tea plant herbal teas are often called "infusions". References to
17 "tea" herein are to be construed as references to the tea plant, *Camellia sinensis*, and
18 its products or to equivalent plants, for example *Camellia assaimica*, or their hybrids,
19 and the products of such equivalent plants, rather than to unrelated herbal tea
20 products such as chamomile and peppermint.

21
22 The overwhelming majority of commercial tea products comprise black teas
23 prepared by aeration, and possibly abrasion, of the leaves of the green tea plant
24 conducted for time sufficient time to change the leaves' color from green to copper
25 and to intensify their flavor. This is a fermentation process wherein various natural
26 chemical reactions, including enzymatic oxidation, occur. Black teas are sold as the
27 dry packaged tea product, as bottled and canned iced teas, and are commercially
28 dispensed as hot and cold beverages in tremendous volumes every day.

29

1 Green tea products are another important commercial category. Green teas are
2 produced from the plant without extended air exposure, by merely allowing the
3 plant to wither and dry. More popular in Asia than the West, green teas and green
4 tea products are similarly staples of commerce and are additionally used as
5 flavorings in foodstuffs, for example in green tea ice cream.

6
7 In recent years, green tea has become recognized for having valuable antioxidant
8 properties, which have been associated with organic constituents such as
9 polyphenols and catechins., leading to the development of standardized aqueous
10 extracts and the employment of green tea extracts in cosmetic and dermatologic
11 products. Such recognition of the neutraceutical or therapeutic benefits of green tea
12 has been accompanied by a more widespread appreciation of the potential benefits
13 to be obtained from biologically active botanicals.

14
15 Chang in United States Patent Number 5,043,100 discloses production of tea-derived
16 oil_soluble antioxidants by the vacuum steam distillation of alcohol extracts of spent
17 black tea or spent green tea. The antioxidant constituents and properties of black
18 and green teas are discussed and a substantial bibliography of the art at that time is
19 provided.

20
21 Ekanayake in United States Patent Number 5,879,733 discloses green tea extracts
22 described as having improved clarity and color which are obtained by metal cation
23 removal and nanofiltration of the extract. As disclosed by Ekanayake, the extraction
24 of tea material is well known in the art. By way of example, green tea can be
25 extracted with hot or cold water to form a dilute extract containing soluble tea solids
26 which can be concentrated to and sold in frozen, refrigerated or dried form. Such
27 methods are also described in Ekanayake.

1 Barmentlo , et al. in United States Patent 5,258,188 disclose some other processes of
2 preparing tea extracts.

3
4 McCook in United States Patent 5,306,486 discloses the use of green tea in cosmetic
5 sunscreen compositions. Green tea constituents, the fermentation process and the
6 preparation of extracts are described as are various cosmetic formulations including
7 green tea extracts.

8
9 Xiong , et al. in United States Patent 6,299,925 discloses an effervescent green tea
10 extract formulation

11
12 It would be desirable to provide new tea products having beneficial properties that
13 are suitable for commercial exploitation.

14
15 The foregoing description of background art may include insights, discoveries,
16 understandings or disclosures, or associations together of disclosures, that were not
17 known to the relevant art prior to the present invention but which were provided by
18 the invention. Some such contributions of the invention may have been specifically
19 pointed out herein, whereas other such contributions of the invention will be
20 apparent from their context.

21
22 BRIEF SUMMARY OF THE INVENTION

23 The present invention provides a mixed tea composition comprising:

- 24 a) from about 30 to about 70 weight percent of a white tea;
25 b) from about 15 to about 50 weight percent of a green tea;
26 c) from about 5 to about 40 weight percent of a yellow tea;
27 the percentage weights being percentages of the total weight of the mixed teas in the
28 composition.

1 Preferably, each tea comprises an aqueous extract of the respective tea. Each tea
2 extract can have a predetermined potency as indicated by the concentration of a
3 marker compound. The marker compound can be caffeine, or other suitable active
4 ingredient, for example theobromine, optionally at a concentration of about 1
5 percent by weight of the extract.

6

7 In one embodiment the proportion of each tea is at least about 20 weight percent
8 based upon the total weight of the mixed tea composition.

9

10 Another preferred composition comprises:

11 a) from about 40 to about 60 weight percent of the white tea;

12 b) from about 25 to about 35 weight percent of the green tea;

13 c) from about 15 to about 25 weight percent of a yellow tea;

14 the percentages being percentages of the total weight of the mixed tea extracts in the
15 composition.

16

17 The invention also provides a mixed tea composition comprising proportions of
18 white tea, green tea and yellow tea effective to provide inhibition of ultraviolet-
19 induced cell renewal approximately equivalent to that provided by an SPF
20 sunscreen or effective to provide any of the antioxidant or antiactinic properties
21 described quantitatively herein.

22

23 In addition, the invention provides a human-consumable product having from
24 about 0.01 to about 10 weight percent of a mixed tea composition according to claim
25 1 which product can be selected from the group consisting of topical cosmetic
26 compositions, topical dermatological compositions, sunscreens, beverages and
27 foodstuffs.

28

29 DETAILED DESCRIPTION OF THE INVENTION

1 In contrast to the art which has focused attention on the preparation and properties
2 of black tea extracts primarily for the production of beverages and has looked to the
3 therapeutic and prophylactic properties of green tea extracts, the present invention
4 considers some alternative tea materials and discovers new compositions including
5 such alternative tea materials which have unexpected beneficial properties that are
6 useful, *inter alia*, in topical cosmetic compositions.

7
8 Yellow teas are prepared by partial fermentation of the raw green tea product,
9 substantially less than would produce a black tea. White teas are prepared from
10 new buds harvested before they open which are withered and gently dried.

11
12 Surprisingly, it has been discovered pursuant to the present invention, that novel
13 compositions having both antioxidant and antiactinic properties can be provided by
14 combining aqueous extracts of green, yellow and white teas. The aqueous extracts
15 may be made by any suitable method, as known to those skilled in the art,
16 employing as solvent water, optionally adjusted to a desired pH, or a water-alcohol
17 mixture or other suitable aqueous mixture. Preferred embodiments of such novel
18 compositions exhibit surprising abilities to prevent biological damage caused by
19 ultraviolet and solar radiation.

20 21 Example 1: Tea Extracts

22 Aqueous extracts of white, green and yellow teas are prepared by steeping dried tea
23 leaves in boiling water, filtration and adjustment to about 1% caffeine content by
24 weight, as determined by high pressure liquid chromatography, or other known
25 method. The caffeine content serves as a marker indicative of potency. Satisfactory
26 results are obtainable by adjusting the caffeine content to be in the range of from
27 about 0.8 to about 1.2 percent by weight.

28 29 Example 2: Mixed Tea Extract, Leaf Mixing

1 An aqueous mixed tea extract of white, green and yellow teas is prepared by
 2 steeping a mixture of the dried leaves of the three teas in a respective weight
 3 proportion of 5:3:2 in boiling water, filtration and adjustment to a desired potency, as
 4 described in Example 1.

5

6 Example 3: Mixed Tea Extract, Extract Mixing

7 An aqueous mixed tea extract of white, green and yellow tea is prepared by mixing
 8 the three extracts prepared by the method of Example 1 in a proportion of 50 parts
 9 by weight white tea, 30 parts by weight green tea and 20 parts by weight yellow tea.
 10 The resulting mixed tea blend is diluted with water to a concentration of about 2-3
 11 percent by weight of extract and employed in the following tests, as noted.

12

13 Test 1. *In Vitro* Antioxidant Activity: (a) Cytochrome C Oxidation

14 An *in vitro* cytochrome C oxidation-reduction assay conducted in the presence of
 15 isolated neutrophils is used to assess the antioxidant activity of a group of test
 16 materials comprising aqueous extracts of the inventive mixed tea blend prepared by
 17 the method of Example 3 having the concentrations indicated in Table 1, below, and
 18 known antioxidant materials, namely green tea extract, white tea extract, grape
 19 polyphenols and vitamin E, as controls. Reduction of cytochrome C by free radicals
 20 causes an increase in light absorbance at 550 nm. Cytochrome C is an ubiquitous
 21 iron-containing cellular respiratory enzyme. Singlet oxygen prevents free radical
 22 reduction and the consequent increase in light absorbance. The oxidation-reduction
 23 assay determines the ability of the test materials to control the activity of chemically
 24 generated singlet oxygen, permitting the reductive free radicals to induce increased
 25 light absorbance, which is measured. The antioxidant assay results are set forth in
 26 Table 1, below.

27

28

Table 1: Inhibition of Cytochrome C Oxidation

Test Material	0.1 μ g/ml	1.0 μ g/ml	10 μ g/ml	25 μ g/ml
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Mixed Tea Blend*	64%	78%	95%	94%
Green Tea	23%	45%	67%	71%
White Tea	17%	38%	33%	25%
Grape Polyphenols	0%	11%	24%	33%
Vitamin E	21%	15%	11%	14%

1

2 As indicated in line 1, at a concentration of 10 μ g/ml the mixed tea blend shows a
3 95% inhibition of cytochrome C oxidation, a comparable inhibitory activity at the
4 higher concentrations of 25 μ g/ml and a strong inhibition of 78% at the lower
5 concentration of 1.0 μ g/ml. As may be seen by comparing the data in line 1 with
6 the data in lines 2-5, the mixed tea blend is surprisingly more effective than green
7 tea or white tea extracts used alone and is more effective than grape polyphenols or
8 vitamin E at all test concentrations, in inhibiting singlet oxygen induced oxidation.

9

10 The assay system employed, determination of the impact of singlet oxygen on a
11 biological entity, cytochrome C, is believed to be a useful model of *in vivo* activity.
12 However, the invention is not dependent upon this or any other theory.

13

14 Test 2. Free Radical Cytotoxicity Inhibition

15 Xanthine oxidase and hypoxanthine, referenced "XO" in Table 2, are employed
16 together as a system to generate free radicals such as hydrogen peroxide, the
17 hydroxyl radical and superoxide, as is known in the art. The free radical products of
18 xanthine oxidase and hypoxanthine referenced "ROS" hereinafter, provide a test
19 system which can be used to model the ability of test materials to protect biological
20 organisms against the action of free radicals.

21

22 Test 2 determines the ability of the group of test materials employed in Test 1 to
23 reduce ROS cytotoxicity to fibroblasts and keratinocytes. Cells are seeded in 96-well
24 plates and grown for two days. They are then exposed for about 2-4 hours to
25 hypoxanthine at 100 μ g/ml and to various concentrations of xanthine oxidase,
26 ranging, as shown in Table 2's column headers, from 2mU/ml to 40 mU/ml. Fresh

culture medium is added after exposure to ROS and cell death is assessed by the conventional MTT dye method wherein light absorbance at 570nm is measured. Only living cells take up the MTT dye which absorbs at the measurement wavelength. The cytotoxicity test results, using the quantity of the test materials listed to inhibit free radical toxicity, are set forth in Table 2, below. The control is an aliquot of water.

Table 2: Cell Survival after Exposure to ROS Free Radicals

Test Material	XO 2mU	XO 10 mU	XO 20 mU	XO 40 MU
Control (water)	56%	23%	0%	0%
Mixed Tea Blend	98%	89%	66%	35%
Grape polyphenols	92%	67%	34%	22%
Vitamin E	89%	47%	25%	13%
Green Tea	95%	72%	41%	31%

Referring to line 2 of Table 3, it can be seen that the inventive mixed tea blend effectively inhibits the damaging effects of the ROS generated by the xanthine system, at test concentrations up to 20 mU of the xanthine oxidase system. Even at the relatively intense concentration of 40 mU there is some inhibition. The mixed tea blend is more effective than each of the other materials tested at all concentrations. While both green tea and grape extract, materials rich in polyphenols, show good activity, the mixed tea blend is significantly more protective than either tea on its own at the important intermediate concentrations of 10 and 20 mU.

Test 3. UV Cytotoxicity Assay

Fibroblasts, grown in Dulbecco medium (DM) supplemented with fetal calf serum are plated in 24 well plates at a density of 20,000 cells per well. Twelve hours after plating, fresh DM with fetal calf serum is added. After an additional 12 hours various test materials as set forth in Table 3, are added to the wells. Six, twelve and

twenty four hours later, cultures are exposed to UV at varying low and high doses. The low dose is chosen to stimulate growth and cause a hyper-proliferative response, while the higher dose is chosen to induce cytotoxic effects. After 72 and 144 hours, cells are trypsinized, and counted in a hemocytometer chamber. The cytotoxicity test results using the indicated quantities of the test materials to inhibit free radical toxicity, are set forth in Table 3, below. The control is an aliquot of water.

Table 3: Cell Survival after Exposure to UV

Test Material	1 mJ/cm ²	2 mJ/cm ²	5 mJ/cm ²	10 mJ/cm ²
Control (water)	67%	44%	32%	12%
Mixed Tea Blend	100%	78%	75%	67%
Grape polyphenols	88%	65%	63%	50%
Vitamin E	65%	42%	35%	20%
Green Tea	76%	55%	50%	33%

The inventive mixed tea blend was significantly more effective than all the other test materials at all UV dosages, with the protective effects, in most cases, becoming more pronounced at higher UV dosages. At the highest dosage, 10 mJ/cm², the mixed tea blend provided very substantial 67% cell survival, whereas the best comparative test material, grape polyphenols provided only 50%.

Test 4. *In Vitro* Antioxidant Activity: (c) Reduction of Lipid Peroxidation

The ability of test materials to reduce lipid peroxidation *in vivo* is assessed by applying various topical formulations to each forearm of human test subjects for a period of two weeks. Five times per week subjects sit in noon time sun for at least one hour with their volar forearms exposed and facing toward the incident sunlight. Lipids are extracted from the skin surface over a defined 10 cm² area by successive washing with non-polar (hexane) and polar solvents (ethanol). The extracts are

pooled and lipid peroxide values are obtained via standard methods. These results are shown in Table 4, below.

Table 4 Reduction of Lipid Peroxidation (Units are peroxide values)

Test Cell	Before treatment	After 1st application*	After 2 weeks**
Control - No Treatment	4.16	4.72	5.68
2% Mixed Tea Blend (immediately before exposure)	4.23	4.54	5.03
Control - SPF 15 sunscreen	4.31	4.37	4.84

* After 1 UV exposure, ** after 10 UV exposures

Referring to Table 4, the lipid peroxide data after the first application indicates lipid peroxidation or damage, is increased by about 15% (4.16 to 4.72) after 1 UV exposure in the no treatment control and rather less for the skin protected by the inventive mixed tea blend or the SPF 15 sunscreen control. However, after 10 exposures over 2 weeks, lipid damage increases by about 30% (4.16 to 5.68). The SPF 15 sunscreen shows a damage reduction of about 66% (4.31 to 4.84 a change of only .53 units as compared to 1.52 units for the no treatment control). The 2% tea also effects substantial damage reduction of about 47% (4.23 to 5.03, a change of only .80 units as compared to 1.52 units for the no treatment control). Thus, the mixed tea blend exhibits significant ability to inhibit UV-induced lipid peroxidation damage, albeit not quite as much as an SPF 15 sunscreen. Protection against peroxidation has valuable clinical potential because oxidized lipids result in altered barrier properties, increased trans-epidermal water loss ("TEWL"), dryness and irritated skin.

Test 5. *In vivo* Inhibition of UV-Induced Skin Cell Renewal

The dansyl chloride staining technique is used to measure rates of skin cell turnover, under normal conditions and under conditions of exposure to ultraviolet light with and without protection from various test materials.

Summarizing known procedural methods, the stratum corneum is stained with fluorescent dansyl chloride by applying semi-occlusive patches of 5% dansyl chloride milled into petrolatum for 24 hours. After assuring that the stain is completely taken up by the stratum corneum layers by viewing under a quartz mineral lamp, subjects are instructed to apply water or the test product. Skin sites are treated with the various doses of UV indicated in MED in Table 6A, below, 3 days prior to and 1 day after patching with dansyl chloride. Visual inspection of the sites under UV lamp is made until the stain disappears reflecting the time required for complete turnover of the full thickness stratum corneum. Changes in cell renewal due to test material effects and UV exposure can be expressed as a percentage change compared to water-treated or untreated controls. The results are shown in Table 5, below.

Table 5 Effect of UV Exposure on Cell Renewal Rates

Test Cell	Turnover (Days)	% Change (Decrease in turnover times)
No exposure	17.5	NA
0.5 MED- 2 doses	17.2	1.7%
1.0 MED- 2 doses	14.7	16%
2.0 MED- 2 doses	10.2	41.7%

As shown in line 2, UV exposure of less than 0.5 MED has little effect on observed cell turnover rates. However exposures of 1 and 2 MED significantly reduce the number of days required for stain removal indicating a hyperproliferative effect amounting to increases in renewal by more than 40%. These data provide a comparative basis for assessment of the UV-protective effects of the test materials results of which are shown in Table 5A, below.

Table 5A. *In vivo* Inhibition of UV-Induced Skin Cell Renewal

Test Cell	No UV Exposure	UV Exposure	Hyperproliferative Effect**
Control	17.6	10.2	41.7%
SPF 15	17.4	14.8	14.9%
5% Vitamin E	18.1	10.5	41.9%
5% Green Tea	15.6	11.0	29.5%
3% Mixed Tea Blend	15.9	13.5	15.1%
SFF 15 & 3% Mixed Tea Blend	15.4	15.5	0%

1
2 The results in Table 5A demonstrate the ability of the various test materials to
3 counteract UV-induced hyperproliferation. Treatment with a conventional SPF 15
4 sunscreen (Banana Boat; titanium dioxide with chemical filters), while eliminating
5 any visible effects of the UV provided only limited protection against
6 hyperproliferation, increases of about 15% being observed. Green tea and vitamin E
7 are also tested, lines 3-4 with poor results. Vitamin E at 5% in an oil-based
8 formulation appears to provide no protection against UV-induced
9 hyperproliferation while green tea, at 5% concentration, has only a modest effect
10 which is substantially less than that of the SPF sunscreen, reducing
11 hyperproliferation rates only to about 30%. In surprising contrast, the inventive
12 mixed tea blend at 3% concentration, used alone, protects against hyperproliferation
13 almost as effectively as does the SPF 15 sunscreen (line 5). Remarkably, and quite
14 unforeseeably, when the inventive mixed tea blend is combined with the SPF 15
15 sunscreen, substantially complete protection is observed as no hyperproliferation is
16 seen.

17 Test 6. Clinical Studies of Inhibition of UV-Induced Facial Symptoms

18 In a four week clinical study, twenty subjects ages 35-55 are exposed to 1MED
19 artificial UV three times per week for four weeks to one side of the face randomized.
20 Half the subjects applied a placebo gel (0.2% carbopol 940, 1% propylene glycol,
21 preserved with 0.1% methyl paraben, pH adjusted to 6-7) and the other half applied
22 a mixed tea blend product comprising the same gel containing 2% mixed tea blend
23 product prepared as described in Example 3. The products are applied twice daily,
24 a.m. and p.m., consistently with standard product application. After 4 weeks, and at

1 the start of the study, the subjects are evaluated clinically and with bio-
2 instrumentation. Clinical evaluations are made of dryness, skin scaliness, erythema
3 and skin peeling. Instrumental analyses are made of skin redness (a*-value Minolta
4 Meter), skin desquamation (sebu-tape), skin dryness (Minolta Meter). The
5 evaluations and analyses are made by methods known to those skilled in the art.
6 The results are shown in Table 6, below.
7

1

2

Table 6. Clinical Study Inhibition of UV-Induced Facial Symptoms

Parameter	Placebo % Increase	2% Blend % Increase
Dryness (Clinical)	+22	+7
Scaliness (Clinical)	+35	+3
Erythema (Clinical)	+67	+11
Peeling (Clinical)	+17	-6
Redness (Minolta Meter)	+44	+17
Desquamation	+104	+11
Dryness (Nova Meter)	+56	+10

3

1 Referring to Table 6, the results indicate that 2 weeks of exposure to artificial UV
2 resulted in a significant deterioration of the skin condition, in all the categories
3 examined, on the faces treated with placebo. On the faces treated with the gel
4 containing the inventive mixed tea blend the negative are largely prevented.
5 Dryness is reduced to a low level whether measured clinically or optically. Skin,
6 scaliness, peeling and desquamation are virtually eliminated. Clinical erythema and
7 optically measured redness are also reduced to low levels. Thus, the inventive
8 mixed tea blend provides remarkably effective inhibition of UV-induced skin
9 damage, as indicated in these clinical tests.

10
11 Compositions of the present invention may take many forms, as will be understood
12 by those skilled in the art. Some suitable compositions are set forth in McCook
13 United States Patent 5,306,486 including either solid or liquid, aqueous or anhydrous
14 and opaque or transparent compositions especially cosmetic compositions in
15 emulsion form. An emulsion is a dispersed system containing at least two
16 immiscible liquid phases, one of which is dispersed in the form of small droplets
17 throughout the other. Water and oil are the most common immiscible phases. An
18 emulsion in which oil is dispersed as droplets throughout the aqueous phase is
19 termed an oil_in_water emulsion. When water is the dispersed phase and an oil is
20 the dispersion medium, a water_in_oil emulsion exists. Contemplated within the
21 scope of this invention are emulsions in the form of lotions and creams of both types
22 of emulsions, those where the water phase is continuous and those where the oil
23 phase is continuous. The amount of these phases may range from about 99:1 to 1:99
24 by weight.

25
26 The term pharmaceutically acceptable carrier is intended to include emollients,
27 surfactants, humectants and water. Total amount of the carrier may range from
28 about 30 to about 99.9%, preferably from about 50 to about 90%, optimally from
29 about 70 to about 85% by weight.

1 A variety of oily emollients may be employed in the compositions of this invention.
2 These emollients may be selected from one or more of the following classes:

3

4 1. Hydrocarbon oils and waxes. Examples thereof are mineral oil, petrolatum,
5 paraffin, ceresin, ozokerite, microcrystalline wax, polyethylene, and
6 perhydrosqualene.

7

8 2. Triglyceride esters such as vegetable and animal fats and oils. Examples include
9 castor oil, cocoa butter, safflower oil, cottonseed oil, corn oil, olive oil, cod liver oil,
10 almond oil, avocado oil, palm oil, sesame oil, squalane, and soybean oil.

11

12 3. Acetoglyceride esters, such as acetylated monoglycerides.

13

14 4. Ethoxylated glycerides, such as ethoxylated glyceryl monostearate.

15

16 5. Alkyl esters of fatty acids having 10 to 20 carbon atoms. Methyl, isopropyl, and
17 butyl esters of fatty acids are useful herein. Examples include hexyl laurate, isohexyl
18 laurate, isohexyl palmitate, isopropyl palmitate, decyl oleate, isodecyl oleate,
19 hexadecyl stearate, decyl stearate, isopropyl isostearate, diisopropyl adipate,
20 diisohexyl adipate, dihexyldecyl adipate, diisopropyl sebacate, lauryl lactate,
21 myristyl lactate, and cetyl lactate.

22

23 6. Alkenyl esters of fatty acids having 10 to 20 carbon atoms. Examples thereof
24 include oleyl myristate, oleyl stearate, and oleyl oleate.

25

26 7. Fatty acids having 10 to 20 carbon atoms. Suitable examples include pelargonic,
27 lauric, myristic, palmitic, stearic, isostearic, hydroxystearic, oleic, linoleic, ricinoleic,
28 arachidic, behenic, and erucic acids.

29

1 8. Fatty alcohols having 10 to 20 carbon atoms. Lauryl, myristyl, cetyl, hexadecyl,
2 stearyl, isostearyl, hydroxystearyl, oleyl, ricinoleyl, behenyl, erucyl, and 2-octyl
3 dodecanyl alcohols are examples of satisfactory fatty alcohols.

4
5 9. Fatty alcohol ethers. Ethoxylated fatty alcohols of 10 to 20 carbon atoms including
6 the lauryl, cetyl, stearyl, isostearyl, oleyl, and cholesterol alcohols, having attached
7 thereto from 1 to 50 ethylene oxide groups or 1 to 50 propylene oxide groups.

8
9 10. Ether-esters such as fatty acid esters of ethoxylated fatty alcohols.

10
11 11. Lanolin and derivatives. Lanolin, lanolin oil, lanolin wax, lanolin alcohols,
12 lanolin fatty acids, isopropyl lanolate, ethoxylated lanolin, ethoxylated lanolin
13 alcohols, ethoxylated cholesterol, propoxylated lanolin alcohols, acetylated lanolin
14 alcohols, lanolin alcohols linoleate, lanolin alcohols ricinoleate, acetate of lanolin
15 alcohols ricinoleate, acetate of ethoxylated alcohols-esters, hydrogenolysis of
16 lanolin, ethoxylated hydrogenated lanolin, ethoxylated sorbitol lanolin, and liquid
17 and semisolid lanolin absorption bases are illustrative of emollients derived from
18 lanolin.

19
20 12. Polyhydric alcohol esters. Ethylene glycol mono and di-fatty acid esters,
21 diethylene glycol mono- and di-fatty acid esters, polyethylene glycol (200-6000)
22 mono- and di-fatty acid esters, propylene glycol mono- and di-fatty acid esters,
23 polypropylene glycol 2000 monooleate, polypropylene glycol 2000 monostearate,
24 ethoxylated propylene glycol monostearate, glyceryl mono- and di-fatty acid esters,
25 polyglycerol polyfatty esters, ethoxylated glyceryl monostearate, 1,3-butylene glycol
26 monostearate, 1,3-butylene glycol distearate, polyoxyethylene polyol fatty acid
27 ester, sorbitan fatty acid esters, and polyoxyethylene sorbitan fatty acid esters are
28 satisfactory polyhydric alcohol esters.

29
30 13. Wax esters such as beeswax, spermaceti, myristyl myristate, stearyl stearate.

1

2 14. Beeswax derivatives, e.g. polyoxyethylene sorbitol beeswax. These are reaction
3 products of beeswax with ethoxylated sorbitol of varying ethylene oxide content,
4 forming a mixture of ether esters.

5

6 15. Vegetable waxes including carnauba and candelilla waxes.

7

8 16. Phospholipids such as lecithin and derivatives.

9

10 17. Sterols. Cholesterol, cholesterol fatty acid esters are examples thereof.

11

12 18. Amides such as fatty acid amides, ethoxylated fatty acid amides, solid fatty acid
13 alkanolamides.

14

15 Amounts of the above listed emollients may range anywhere from about 0.5 to
16 about 40% by weight of the total composition. Preferably the amounts of these
17 emollients will range from about 2 to about 25%, optimally between about 5 and
18 15% by weight.

19

20 Humectants of the polyhydric alcohol_type may also be included in the
21 compositions of this invention. The humectant aids in increasing the effectiveness of
22 the emollients reduces scaling, stimulates removal of built_up scale and improves
23 skin feel. Typical polyhydric alcohols include polyalkylene glycols and more
24 preferably alkylene polyols and their derivatives, including propylene glycol,
25 dipropylene glycol, polypropylene glycol, polyethylene glycol and derivatives
26 thereof, sorbitol, hydroxypropyl sorbitol, hexylene glycol, 1,3_butylene glycol,
27 1,2,6_hexanetriol, ethoxylated glycerol, propoxylated glycerol and mixtures thereof.
28 For best results the humectant is preferably glycerol. The amount of humectant may
29 range anywhere from 0.5 to 20%, preferably between 1 and 15% by weight of the
30 composition.

1
2 For improved lubricity, there may also be included one or more silicone oils or
3 fluids which may be selected from a dimethyl polysiloxane, a methylphenyl
4 polysiloxane and an alcohol_soluble silicone glycol copolymer. Preferred siloxanes
5 include dimethyl polysiloxane (CTFA name: dimethicone), a polysiloxane
6 end_blocked with trimethyl units and polydimethylcyclsiloxane, (CTFA name:
7 cyclomethicone). The preferred siloxanes exhibit a viscosity from about 2 to 50
8 centistokes at 25.degree. C. Amounts of the silicones can range up to 30% by weight
9 of the compositions, preferably from about 1 to about 10% by weight.

10
11 Surfactants can also be included in the compositions of this invention. These may be
12 selected from nonionic, anionic, cationic or amphoteric emulsifying agents. They
13 may range in amount anywhere from about 0.1 to 20% by weight. A particularly
14 preferred anionic emulsifying agent is a dimethicone copolyol phosphate available
15 under the trademark Pecosil.RTM.. A particularly preferred nonionic emulsifying
16 agent, especially in the formation of water_in_silicone emulsions, is cetyl
17 dimethicone copolyol available under the trademark Abil EM_90.RTM. sold by the
18 Goldschmidt Chemical Corporation.

19
20 The emulsions of the invention can also include thickeners/viscosifiers in amounts
21 up to about 5% by weight of the composition. As known to those skilled in the art,
22 the precise amount of thickeners can vary depending upon the consistency and
23 thickness of the composition which is desired. Exemplary thickeners are xanthan
24 gum, sodium carboxymethyl cellulose, hydroxyalkyl and alkyl celluloses, and
25 cross_linked acrylic acid polymers such as those sold by B.F. Goodrich under the
26 Carbopol.RTM. trademark.

27
28 Waterproofing agents may also be included in the compositions of this invention.
29 These agents may range in amount anywhere from about 0.5 to about 10% by
30 weight. Common waterproofing agents are polymers and copolymers based on PVP

1 and acrylic or methacrylic esters. Specific examples are PVP/Hexadecene
2 Copolymer (Ganex V_216.RTM.), PVP/Eicosene Copolymer (Ganex V_220.RTM.),
3 PVP/Ethyl Methacrylate/Methacrylic Acid Copolymer, Ammonium Acrylates
4 Copolymer, and Polyolprepolymer_2 (ex Penederm/Barnet).

5
6 Preservatives can desirably be incorporated into the cosmetic compositions of this
7 invention to protect against the growth of potentially harmful microorganisms.
8 While it is in the aqueous phase that microorganisms tend to grow, microorganisms
9 can also reside in the oil phase. As such, preservatives which have solubility in both
10 water and oil are preferably employed in the present compositions. Suitable
11 traditional preservatives for compositions of this invention are alkyl esters of
12 para_hydroxybenzoic acid. Other preservatives which have more recently come into
13 use include hydantoin derivatives, propionate salts, and a variety of quaternary
14 ammonium compounds. Cosmetic chemists are familiar with appropriate
15 preservatives and routinely choose them to satisfy the preservative challenge test
16 and to provide product stability. Particularly preferred preservatives are methyl
17 paraben, imidazolidinyl urea, sodium dehydroxyacetate, propyl paraben and benzyl
18 alcohol. The preservatives should be selected having regard for the use of the
19 composition and possible incompatibilities between the preservatives and other
20 ingredients in the emulsion. Preservatives are preferably employed in amounts
21 ranging from about 0.01 % to about 2% by weight of the composition.

22
23 Amounts of water in the composition may range anywhere from about 1 to about
24 99%, preferably from about 20 to about 90%, optimally between about 40 and 70%
25 by weight.

26
27 Minor adjunct ingredients may also include fragrances, antifoam agents,
28 bacteriostats, opacifiers and colorants, each in their effective amounts to accomplish
29 their respective functions.

1 Other suitable cosmetic compositions may be employed, as known to those skilled
2 in the art.

3

4 The entire disclosure of each patent and patent application cross-referenced or
5 referenced herein and of each non-patent publication referenced herein is hereby
6 incorporated herein by reference thereto, as though wholly set forth herein. Each
7 document incorporated by reference in any of the foregoing patents, patent
8 applications or non-patent publications is also incorporated herein in its entirety by
9 reference thereto.

10

11 While illustrative embodiments of the invention have been described above, it is, of
12 course, understood that many and various modifications will be apparent to those of
13 ordinary skill in the relevant art, or may become apparent as the art develops. Such
14 modifications are contemplated as being within the spirit and scope of the invention
15 or inventions disclosed in this specification.

16